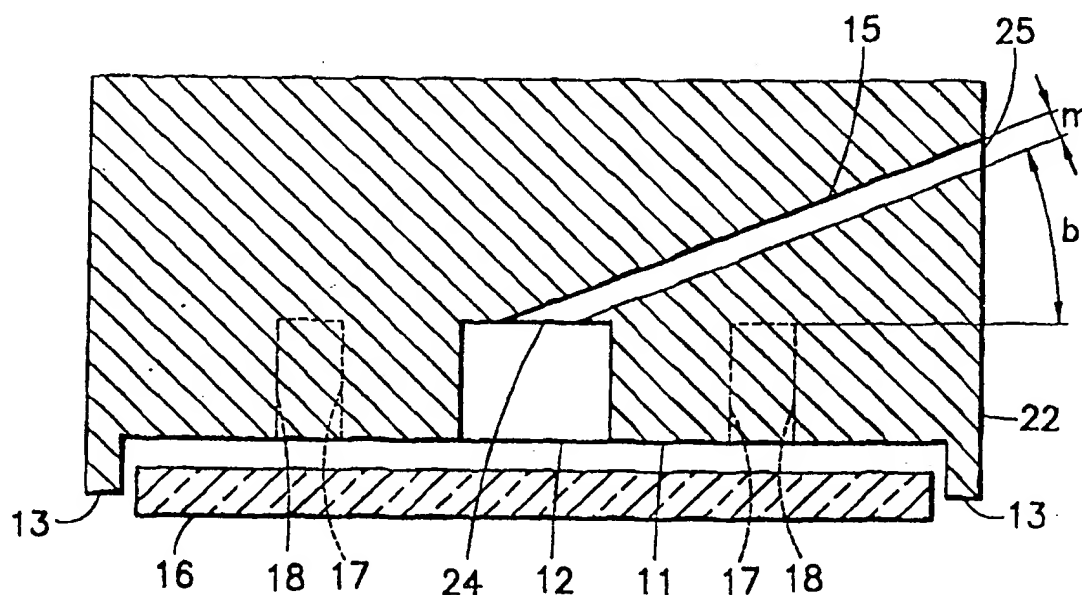


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(21) International Application Number: PCT/US97/08626 (22) International Filing Date: 21 May 1997 (21.05.97) (30) Priority Data: 60/018,782 31 May 1996 (31.05.96) US (71) Applicant (for all designated States except US): IPEC PRECISION, INC. [-/US]; 3 Berkshire Boulevard, Bethel, CT 06801 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): SINIAGUINE, Oleg [RU/US]; 11 Red Barn Road, Oxford, CT 06478 (US). STEINBERG, George [US/US]; 17 Jennings Court, Westport, CT 06880 (US). (74) Agent: VAN WINKLE, Peter, H.; Ware, Fressola, Van der Sluys & Adolphson, Bradford Green, Building Five, 755 Main Street, P.O. Box 224, Monroe, CT 06468-0224 (US).		(81) Designated States: JP, KR, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: NON-CONTACT HOLDER FOR WAFER-LIKE ARTICLES



(57) Abstract

A holder for wafer-like articles is formed by providing a platform having a wafer-like article facing surface that includes at least one annular groove therein. The annular groove has a ceiling surface therein which is provided with an opening. A gas conducting conduit is connected to the opening. A gas, which introduced into the conduit, exits the conduit through the opening. By choosing a particular orientation of the conduit relative to the annular groove, the gas exiting the opening can be caused to circulate in a clockwise or counter clockwise fashion. The circular flow of gas causes the formation of a vortex adjacent to the article facing surface. A wafer-like article may be held in a suspended state adjacent to the wafer-like article facing surface without contact by the vortex and the gas flowing between the wafer-like article and the article facing surface.

NON-CONTACT HOLDER FOR WAFER-LIKE ARTICLES

BACKGROUNDField of the Invention

5 The present invention relates to a holder for holding wafer-like articles without physical contact between the holder and the wafer-like article being held. More particularly, the present invention relates to an apparatus for holding articles through the use of a particular fluid dynamic relationship between the wafer-like article and the holder created by the structure of the holder.

Description of the Prior Art

10 The handling of wafer-like articles, such as silicon wafers, can present problems. Some prior art wafer-like article holding apparatus have mechanical latches to hold the article in place. The mechanical latches have drawbacks such as contact between the article and the holder. The contact can cause contamination of the article as well as induce mechanical stresses in the article.

15 Other prior art wafer-like article holders include vacuum or electrostatic chucks. These types of holders also have drawbacks. Such drawbacks include physical contact between the holder and the article which can cause contamination and mechanical damage. Also, because some actual pre-processed articles, such as wafers, are not flat, securing such articles on a flat holder by vacuum or
20 electrostatic means can cause mechanical stresses in the article.

SUMMARY OF THE INVENTION

25 The present invention provides a holder for holding wafer-like articles without physical contact between the holder and the wafer-like article being held. The holder comprises a platform having an article facing surface which includes at least one annular groove therein formed by an inner wall, an outer wall and a ceiling surface between the inner and outer walls. The ceiling surface is provided with an opening. The holder further includes a gas conducting conduit which is
30 connected to the opening in the ceiling surface of the annular groove. The gas

conducting conduit is oriented relative to the opening in the ceiling surface of the annular groove so as to cause a circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening.

One object of the present invention is to provide a wafer-like article holder that avoids physical contact between the wafer-like article and the holder.

Another object of the present invention is to provide a wafer-like article holder that does not induce mechanical stress in the wafer-like article while it is being held.

The foregoing and other objects, features, and advantages will become apparent from the detailed description of the preferred embodiments invention as illustrated in the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

The drawings, which are not drawn to scale, include:

FIG. 1A, which is a diagram plan view of one embodiment of the apparatus of the present invention;

FIG. 1B, which is a diagram plan view of an alternative embodiment of the apparatus of the present invention;

FIG. 2A, which is a sectional view of the embodiment illustrated in FIG. 1A taken along the line 2A--2A, and which also includes a wafer-like article adjacent to the apparatus;

FIG. 2B, which is a sectional view of the embodiment illustrated in FIG. 1A taken along the line 2B--2B, and which also includes a wafer-like article adjacent to the apparatus;

FIG. 3, which is a graph showing the relationship of the differential pressure with radial distance from the center of an annular groove in the apparatus;

FIG. 4, which is a graph showing the relationship between holding force applied to the wafer-like article and the distance between the surface of the wafer-like article adjacent the apparatus and the apparatus;

FIG. 5, which is a diagram plan view of another embodiment of the apparatus of the present invention illustrating four annular grooves;

FIG. 6, which is a schematic diagram plan view of an end effector which incorporates the structure of the present invention for creating a vortex;

FIG. 7, which is a schematic diagram elevational view of the end effector shown in FIG. 6; and

FIG. 8, which is a partial schematic diagram elevational view illustrating a rim comprised of fingers for preventing excessive lateral movement of the wafer-like article.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIGS. 1A and 2, the wafer-like article holder of the present invention comprises a platform 10 having a flat wafer-like article facing surface 11. The flat wafer-like article facing surface 11 includes at least one annular groove 12 therein formed by an inner wall 17 having a diameter d_1 , an outer wall 18 having a diameter d and a ceiling surface 14 between the inner 17 and outer 18 walls. The ceiling surface 14 is provided with an opening 24. The wafer-like article holder of the present invention may also include a rim 13 about the perimeter of the platform 10.

Still referring to FIGS. 1A and 2, a gas conducting conduit 15 having a diameter m is provided in the platform 10 between the opening 24 in the ceiling surface 14 of the annular groove 12 and a side 22 of the platform 10 at opening 25. The conduit 15 is oriented in one aspect such that a component of its axis is substantially tangential to the circumference of the annular groove 12 in the plane formed by the article facing surface 11. Preferably, the ceiling surface 14 is substantially parallel planar to the plane formed by flat wafer-like article facing surface 11. The conduit 15 is also oriented in another aspect such that a component of the axis of the conduit 15 makes an angle b which is generally less than 90° , and preferably less than 45° , relative to the parallel plane formed by the ceiling surface 14 of annular groove 12. Also, preferably, the diameter m of the conduit 15 is made smaller than the annular groove's depth H .

During operation, opening 25 is connected to a source of compressed gas. The compressed gas is flowed down conduit 15 to opening 24 where it exits. Because the conduit 15 is oriented relative to opening 24 the exiting gas flows around the annular groove 12. The gas flowing around the annular groove 12 causes a vortex to be formed adjacent to the annular groove 12. As will be explained below, the gas dynamics provided by the vortex hold the wafer-like article in place without contact.

Alternatively, as shown in FIG. 1B, the ceiling surface 14 of the annular groove 12 may be provided with a plurality of openings 24a-24d and a plurality of conduits 15a-15d providing a flow of compressed gas to the openings 24a-24d. Each of the conduits 15a-15d is oriented in the same manner as described above and in such a manner that each directs a flow of compressed gas out of the openings in the same direction around the annular groove 12. The advantage to having a greater number of openings 24a-24d and conduits 15a-15d is that the vortex created can be better controlled so that it has less discontinuities.

The internal diameter d_i of the annular groove 12, which is established by the inner wall 17, is chosen from the ratio system:

IPEC Precise

$$S(m) \text{ to be corrected } d_i < \text{minimum value of } \left\{ \frac{(d-2m)}{(d^2-4n \frac{S(m)}{\pi})} \right\}^{1/2}$$

where: d - diameter of the outer wall 18 of the annular groove 12 which is established by the outer wall 18;

n - quantity of the openings 24 in the ceiling surface 14 of the annular groove 12; and

$S(m)$ - cross-sectional area of the opening 24.

Through adjustments in the orientation of the gas conducting conduit 15 relative to opening 24 in the ceiling surface 14, as well as adjustments in the size

of the annular groove, the gas dynamics created by the apparatus, i.e., the created vortex, can be optimized.

5 The wafer-like article holder of the present invention holds a wafer-like article 16 adjacent the article facing surface 11 through fluid dynamics caused by the delivery of compressed gas to opening 25. The compressed gas is directed via conduit 15 to the opening 24 in the ceiling surface 14 of the annular groove 12. The gas exits the opening 24 and moves around the annular groove 12 in either a clockwise or counter clockwise direction, depending on the orientation of the conduit 15 relative to the opening 24, and therefore, relative to annular groove 12. 10 In either case, the clockwise or counterclockwise flowing gas forms a vortex. At the center of the vortex there is a region of relatively low pressure. As the angle θ between the axis of the conduit 15 and the ceiling surface 14 of the annular groove 12 is decreased towards 0 degrees, the region of relatively low pressure caused by the vortex increases.

15 The diameter m of the conduit 15 should be made smaller than the depth H of the annular groove 12 to insure that the gas flows uniformly inside the annular groove 12 to create the vortex. If the annular groove's internal diameter d_1 , established by inner wall 17 is chosen according to the ratio system (1) expressed above, such that the annular groove's cross-section $(d-d_1)$ established by 20 the inner 17 and outer 18 walls, and correspondingly the ceiling surface 14 width, is larger than area of opening 24, vortex gas velocity reduction due to annular groove-gas dynamical resistance will be minimized or avoided altogether.

25 By flowing gas through opening 24 according to the present invention, a wafer-like article 16 may be held in place by merely positioning the wafer-like article 16 parallel to the flat wafer-like article facing surface 11 with the gap of about 0.1 - 1mm between the wafer-like article 16 and the flat wafer-like article facing surface 11. The wafer-like article will be held in place adjacent to the flat wafer-like article facing surface 11 without physically contacting it.

The gas flowing out from the annular groove 12 flows along gap h between the wafer-like article 16 and flat wafer-like article facing surface 11 and forms radial flow which is continuous around the annular groove 12 and directed out of

it. As a result of the gas flow, a difference between the ambient gas pressure and the pressure in the gap h between the wafer-like article 16 and flat wafer-like article facing surface 11 is created. The typical pressure differential distribution as a function of radial distance is shown in FIG. 3.

Referring to FIG. 3, within a region in the annular groove 12 where r is less than $d/2$, the ambient gas pressure P_a (e.g. atmospheric pressure) is higher than the gas pressure P_h in the gap h , and the resulting pressure difference ΔP ($\Delta P = P_a - P_h$) is positive. This is the reason why the wafer-like article 16 is pressed to the wafer-like article holder 11 with force:

$$F(+) = 2\pi \int_{r=0}^{r=d/2} \Delta P(r) r dr$$

For a radius greater than the annular groove 12, $d/2$, the ambient gas pressure is lower than the gas pressure in the gap h , and the pressure difference ΔP is negative. This is the reason why the wafer-like article 16 is pushed out of the wafer-like article holder with force (see Fig. 3):

$$F(-) = 2\pi \int_{d/2}^{D/2} \Delta P(r) r dr$$

This force $F(-)$ does not allow the wafer-like article 16 to touch the wafer-like article facing surface 11.

Both force values and their sum $F = F(-) + F(+)$ depend on the gap size h . The wafer-like article equilibrium location is a gap size h where the wafer-like article weight W is compensated by the force F . Two configurations of the wafer-like article 16 with respect to the holder's surface 11 that meet the equilibrium conditions are when: (1) the wafer-like article 16 is placed below the holder

surface 11; and (2) the wafer-like article 16 lies above the holder surface 11. For the first case, provided the wafer-like article's weight W is less than the maximum net positive force, F_{\max} of Fig. 4, the wafer-like article is drawn towards the holder surface 11 to an equilibrium position with gap $h1$. At this position, the downward force W is equal in magnitude and opposite in direction to the upward force supplied by the gas dynamics created by the holder. In the second case, gravity pulls the wafer-like article toward the holder surface 11 to an equilibrium position with gap $h2$ less than gap $h1$ where the negative force, pushing the wafer-like article 16 away from the holder surface 11, balances the wafer-like article's weight W . Similarly, for any orientation of the wafer holder surface to the direction of gravity, there is an equilibrium gap h which the component of W normal to the holder surface 11 is balanced by a counteracting force F supplied by the holder 11. Consequently, provided there are retaining elements 13 FIG 2B & 8, the holder can hold the wafer-like article 16 in any orientation with no contact of the wafer-like article to the holder surface.

Analyzing FIG. 4 the advantages of the wafer-like article holder of the present invention become very apparent for the case when the holder is used to suspend the wafer-like article 16 because: a) the wafer-like article equilibrium position $h1$ is a stable position because of small deviation of the wafer-like article's position causes counter forces to arise, that is important for reliable wafer-like article holding; b) the holder may "catch" the wafer-like article and bring it to it's equilibrium position $h1$ from any distance in the range between $h1$ and $h3$ where the attractive force is higher than wafer-like article's weight, which may simplify loading the wafer-like article onto the holder; and c) due to the gas gap between the wafer-like article and the holder the wafer-like article does not need to be flat or change its flatness during a treatment (thermal elastic deformation) without additional stress or degradation of holding reliability if the non-flatness magnitude is comparable with the gas gap size.

In processing applications and specifically for plasma processing applications, there may be heat input to the surface of the wafer-like article. Heat must be effectively removed so that there is not thermal degradation of the wafer-

like article (e.g., damage to semiconductor IC circuits, thermally diffusing contaminants into a semiconductor wafer). Heat must be uniformly removed; otherwise, non-uniform processing for thermally dependent processes will occur (e.g., non uniform etching of a material from the wafer-like article with an etch process whose rate is temperature dependent). Consequently, the close proximity to the surface of the wafer-like article (i.e., less than 1mm) provides efficient heat transfer across the wafer-like article to holder surface gap h. Also, because the holder's surface 11 has no large holes or discontinuities in its surface, only annular grooves which are small in size as compared to the entire surface area of surface 11, the rate of heat transfer from the wafer-like article to the holder is substantially uniform across its area.

Referring to FIG. 5, flat wafer-like article facing surface 11 may be provided with a plurality of annular grooves, such as the plurality of annular grooves 112a-112d. As illustrated in FIG. 5, when a plurality of annular grooves are employed, the quantity of annular grooves is preferably chosen in multiples of two. Each annular groove 112a-112d has a conduit 115a-115d connected to an opening 124a-124d in the ceiling surface. The conduits are connected to a source of compressed gas. Each of the conduits 115a-115d is selectively oriented in an opposite direction from a conduit of an immediately adjacent annular groove. For example, in the embodiment shown in FIG. 5, two of the annular grooves 112a and 112c, forming a first plurality of annular grooves, have openings 124a and 124c which are connected to a first plurality of gas conducting conduits, conduits 115a and 115c, which are oriented relative to the annular grooves 112a and 112c to cause a counter clockwise flow around each. The remaining two annular grooves 112b and 112d, forming a second plurality of annular grooves, have openings 124b and 124d connected to a second plurality of conduits, such as conduits 115b and 115d, which are oriented relative to the annular grooves 112b and 112d to cause a clockwise flow around each. The opposite rotation of gas in the adjacent annular grooves allows the rotational influences of the vortexes on the wafer-like article to cancel and the wafer-like article 16 does not rotate relatively the flat wafer-like article facing surface 11.

Referring to FIGS. 6 and 7, there is shown a fork-shaped end effector 40 for picking up, transporting and holding wafer-like articles in any orientation. With the fork-shaped end effector 40, the orientation of the wafer-like article may be changed during transport to allow, for example, removal from a station in which it is face-down and loaded into a wafer-like article holder, such as the holder described above, for processing with a face-up orientation. Also, the fork-shaped end effector 40 can be made to allow removal from and into stations with little dimensional clearance. For examples where the wafer-like article is a semiconductor wafer or a glass plate used for lithographic exposure of semiconductor wafer patterns, standard packing is in multiple, stacked configurations with little spacing between the articles and only limited areas of open space around the article's edge. The fork-shaped end effector 40 can be made thin (e.g., less than about 2.5 mm) to fit between stacked, wafer-like articles and with lateral dimensions that fit into open space around the edges.

The end effector 40 is formed by a substantially planar thin fork-shaped platform 42 having first and second prong regions 43a-43b located at first end 44 and a base region 45 adjacent to second end 46. The platform further includes a pair of sides 48a and 48b. Preferably, the sides 48a and 48b taper outwardly from the first end 44 towards a point 50 between the first and second ends. From point 50, the sides 48a and 48b taper inwardly toward the second end 46.

An even numbered plurality of annular grooves 52a-52d are provided in the platform 42. Each of the plurality of annular grooves is constructed in a similar fashion as described above. Each has inner and outer walls and a ceiling surface which spans the inner and outer walls. The ceiling surface of each of the plurality of annular grooves is provided with an opening. The openings in half of the even numbered plurality of annular grooves, 52a & 52c, are supplied with a flow of gas by corresponding gas conducting conduits 54a & 54c, which are oriented relative to the annular grooves so as to direct the flow of gas in a counter clockwise fashion. The openings in the other half of the even numbered plurality of annular grooves 52b & 52d are supplied with a flow of gas by corresponding gas conducting conduits 54b & 54d, which are oriented relative to the annular grooves

so as to direct the flow of gas in a clockwise fashion. Annular grooves 52a and 52d are provided on first and second prong regions 43a and 43b respectively. Annular grooves 52b and 52c are provided on the base region 45 of the platform 42. Gas conducting conduits 54a-54d may be made from hypodermic tubing.

5 The second end 46 of platform 42 is connected to extension member 56 and the extension member 56 is attached to a gas manifold 58. The gas conducting conduits 54a-54d are connected to gas manifold 58 which has inlet 60 connected to a supply of compressed gas (not shown).

10 Preferably, the platform is provided with first and second rim sections 62a and 62b. The first rim 62a is positioned adjacent to the first end 44, while second rim section 62b is positioned adjacent section to the second end 46. The rim sections prevent the wafer-like article from moving laterally off of the platform.

15 Referring to FIG. 8, in the embodiment of the invention illustrated in FIG. 1A, the flat wafer-like article facing surface 11 is provided with rim 13 having an inner surface 30, an outer surface 32 and an end 34. The rim is positioned along the facing surface's perimeter or edge. The rim 13 is intended to function as a boundary to retain the wafer-like article adjacent to the flat wafer-like article facing surface 11 because the wafer-like article 16 has no mechanical contact and no friction with the wafer-like article facing surface 11, the wafer-like article 16 could shift relative to the facing surface 11. Preferably, the end 32 of the rim 13 extends out from the article facing surface 11 by a distance L, which is typically more than 1mm because the equilibrium gap size h is typically not more than 1 mm. While the rim 13 may be continuous along the perimeter, alternatively, the rim 13 may comprise a plurality of periodically spaced apart fingers, such as that shown in FIG. 8. The fingers make the wafer-like article's edges more open to treatment agents than a continuous rim. In a preferred embodiment, the inner surface 30 of the rim 13 or the inner surface 30 of each of the plurality of fingers comprising a rim 13, may be made to have angle α which is greater than 90° relative to the plane formed by the wafer-like article facing surface 11. The purpose of angling the rim is to reduce "shadow" effects caused by the rim 13 during treatment (as an example, plasma treatment) of the article 16.

According to the present invention, in any embodiment, such as that shown in FIGS. 1A, 1B, 5, 6 and 7, for example, the flat wafer-like article facing surface 11 is provided with dimension D which is always greater than the dimension D_1 of the wafer-like article 16. In other words, the wafer-like articles which may be held by the apparatus of the present invention will always have dimensions which are less than the dimensions of the article facing surface 11. The wafer-like article facing surface 11 size D should be more than the wafer-like article dimension D_1 to allow the wafer-like article to take its equilibrium position without interference from the rim 13.

As will be understood from the foregoing description, according to the present invention, several embodiments of a wafer-like article holder have been described which use gas dynamics to hold the article without physical contact between the holder and the article. The present invention adequately provides a means for meeting the requirements for holding wafer-like articles for the purposes of processing the side of the wafer-like article facing away from the holder's surface, particularly with a reactive gas generated by an electrical discharge and for transporting the wafer like article. It is to be understood that the embodiments described herein are merely illustrative of the principles of the invention. Various modifications may be made thereto by persons skilled in the art which will embody the principles of the invention and fall within the spirit and scope thereof. Hence, the present invention is deemed limited only by the appended claims and the reasonable interpretation thereof.

What Is Claimed Is:

1. A holder for holding wafer-like articles without physical contact between the holder and the wafer-like article being held, the holder comprising:
a platform having an article facing surface, the article facing surface further
5 including an annular groove therein formed by an inner wall, an outer wall and a ceiling surface between the inner and outer walls, the ceiling surface further including an opening therein; and

a gas conducting conduit connected to the opening in the ceiling surface of the annular groove, wherein the gas conducting conduit is oriented relative to the
10 opening in the ceiling surface of the annular groove so as to cause a circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening.

2. The holder of claim 1, wherein the gas conducting conduit is
15 oriented so as to be substantially tangential to the annular groove's circumference which is in the same plane as a plane formed by the article facing surface.

3. The holder of claim 1, wherein the ceiling surface is substantially planar and the gas conducting conduit forms an angle b with respect to the plane
20 formed by the ceiling surface and wherein angle b is in the range of 0 to 45 degrees.

4. The holder of claim 2, wherein the ceiling surface is substantially planar and the gas conducting conduit forms an angle b with respect to the plane
25 formed by the ceiling surface and wherein angle b is in the range of 0 to 45 degrees.

5. The holder of claim 1, wherein the annular groove in the article facing surface has a depth H , wherein the gas conducting conduit has a diameter m , and wherein diameter m is smaller than depth H .

6. The holder of claim 4, wherein the annular groove in the article facing surface has a depth H, wherein the gas conducting conduit has a diameter m, and wherein diameter m is smaller than depth H.

5 7. The holder of claim 1, wherein the opening in the ceiling surface is smaller than the ceiling surface.

10 8. The holder of claim 1, wherein the ceiling surface is provided with a plurality of openings, and wherein the holder is further provided with a plurality of gas conducting conduits, each of the openings being connected to a gas conducting conduit, each of the gas conducting conduits being oriented relative to its respective opening so as to cause a circular flow of gas around the annular groove in the same direction when a gas is flowed down the conduit and through the associated opening.

15 9. The holder of claim 1, wherein the article facing surface is provided with a rim extending therefrom, the rim having an inner surface which faces the annular groove, an outer surface and an end.

20 10. The holder of claim 9, wherein the rim is substantially continuous.

11. The holder of claim 9, wherein the rim is formed from a plurality of spaced apart fingers.

25 12. The holder of claim 9, wherein the inner surface of the rim forms angle α with respect to the plane formed by the wafer-like article facing surface, and wherein angle α is greater than 90 degrees.

13. The holder of claim 1, wherein the article facing surface is provided with a second annular groove formed by a second inner wall, a second outer wall

and a second ceiling surface between the second inner and outer walls, the second ceiling surface further including an opening therein; and

5 a second gas conducting conduit connected to the opening in the second ceiling surface of the second annular groove, wherein the second gas conducting conduit is oriented relative to the opening in the second ceiling surface of the second annular groove so as to cause a circular flow of gas around the second annular groove when a gas is flowed down the second conduit and through the opening, and wherein the circular flow of gas around the second annular groove is in a direction which is opposite to the direction of the circular flow of gas around the other annular groove.

10

14. The holder of claim 1, wherein the gas conducting conduit is formed from a hypodermic tube.

15. A holder for holding wafer-like articles without physical contact between the holder and the wafer-like article being held, the holder comprising:

a platform having an article facing surface, the article facing surface further having a first even numbered plurality of annular grooves therein formed by inner walls, outer walls and ceiling surfaces between the inner and outer walls, the ceiling surfaces further including an opening therein, and a second even numbered plurality of annular grooves therein formed by inner walls, outer walls and ceiling surfaces between the inner and outer walls, the ceiling surfaces further including an opening therein;

20

a first plurality of gas conducting conduits, wherein each opening in the ceiling surface of the first plurality of annular grooves is connected to one of the conduits of the first plurality of gas conducting conduits and wherein each of the conduits of the first plurality of gas conducting conduits is oriented relative to the opening so as to cause a clockwise circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening; and

25

a second plurality of gas conducting conduits, wherein each opening in the ceiling surface of the second plurality of annular grooves is connected to one of

the conduits of the second plurality of gas conducting conduits and wherein each of the conduits of the second plurality of gas conducting conduits is oriented relative to the opening so as to cause a counter clockwise circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening.

16. The holder of claim 15, wherein the conduits are formed from hypodermic tubes.

17. The holder of claim 15, wherein the platform further includes a rim extending from the article facing surface.

18. A holder for holding wafer-like articles without physical contact between the holder and the wafer-like article being held, the holder comprising:

a fork-shaped platform having an article facing surface formed by a first prong region, a second prong region and a base region;

a first annular groove formed in the first prong region by an inner wall, an outer wall and a ceiling surface between the inner and outer walls, the ceiling surface further including an opening therein;

a first gas conducting conduit connected to the opening in the ceiling surface of the first annular groove, wherein the first gas conducting conduit is oriented relative to the opening in the ceiling surface of the first annular groove so as to cause a circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening;

a second annular groove formed in the second prong region by an inner wall, an outer wall and a ceiling surface between the inner and outer walls, the ceiling surface further including an opening therein;

a second gas conducting conduit connected to the opening in the ceiling surface of the first annular groove, wherein the second gas conducting conduit is oriented relative to the opening in the ceiling surface of the second annular groove so as to cause a circular flow of gas around the annular groove when a gas is

flowed down the conduit and through the opening, and wherein the circular flow of gas around the second annular groove is in a direction which is opposite to the direction of the circular flow of gas around the first annular groove;

5 a third annular groove formed in the base region by an inner wall, an outer wall and a ceiling surface between the inner and outer walls, the ceiling surface further including an opening therein;

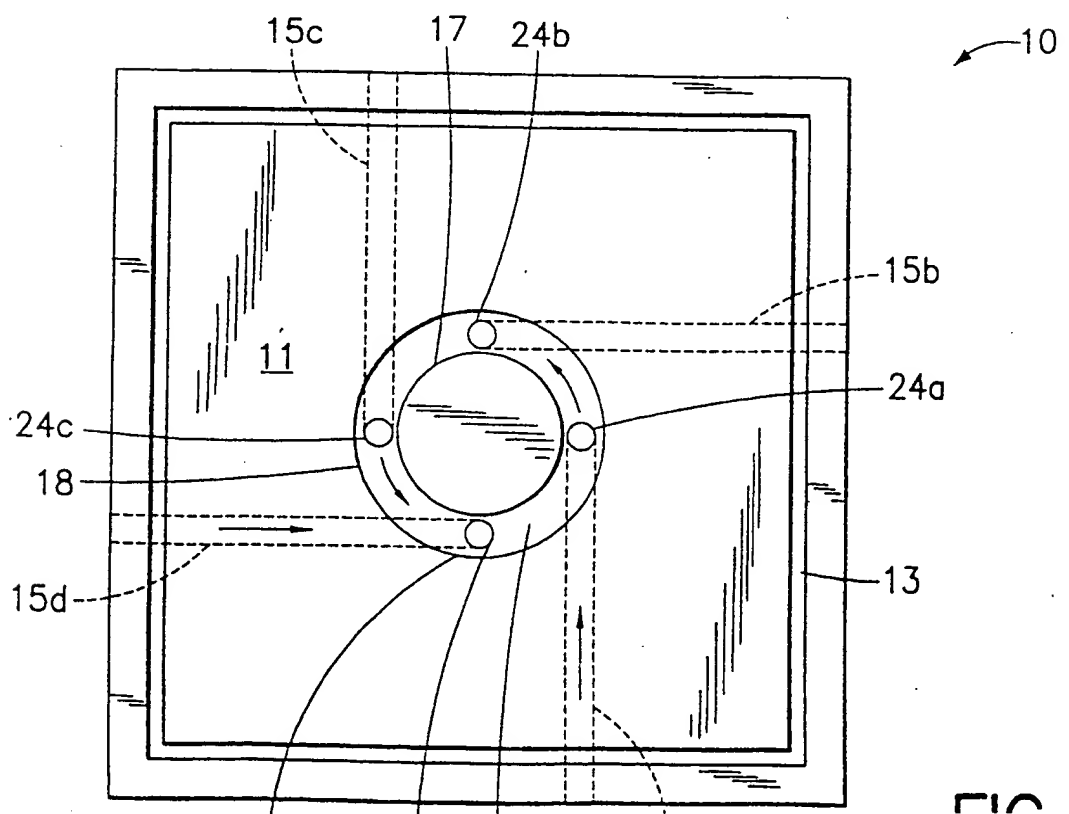
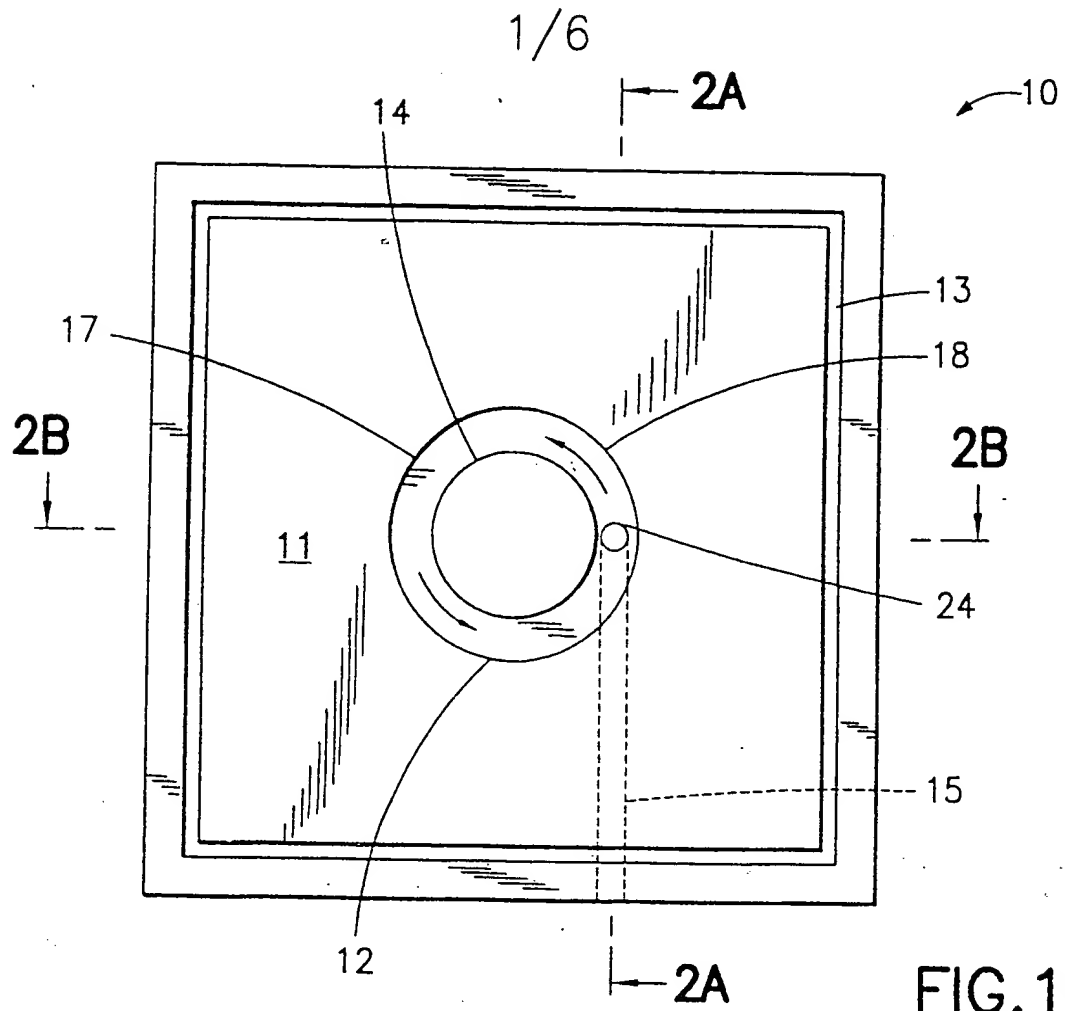
10 a third gas conducting conduit connected to the opening in the ceiling surface of the third annular groove, wherein the third gas conducting conduit is oriented relative to the opening in the ceiling surface of the third annular groove so as to cause a circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening, and wherein the circular flow of gas around the third annular groove is in a direction which is the same as the direction of the circular flow of gas around the first annular groove;

15 a fourth annular groove formed in the base region by an inner wall, an outer wall and a ceiling surface between the inner and outer walls, the ceiling surface further including an opening therein; and

20 a fourth gas conducting conduit connected to the opening in the ceiling surface of the fourth annular groove, wherein the fourth gas conducting conduit is oriented relative to the opening in the ceiling surface of the fourth annular groove so as to cause a circular flow of gas around the annular groove when a gas is flowed down the conduit and through the opening, and wherein the circular flow of gas around the fourth annular groove is in a direction which is opposite to the direction of the circular flow of gas around the first annular groove.

25 19. The holder of claim 18, wherein the first prong region, the second prong region and the base region are provided with a rim.

20. The holder of claim 18, wherein the first, second, third and forth gas conducting conduits are connected to a gas supplying manifold which is attached to an end of the platform adjacent to the base region.



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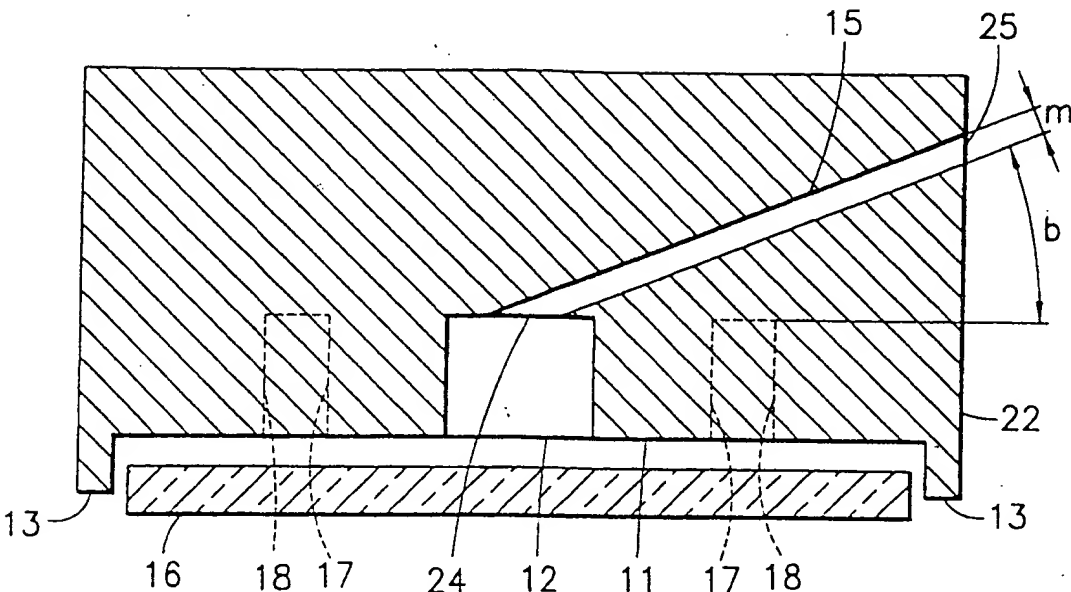


FIG. 2A

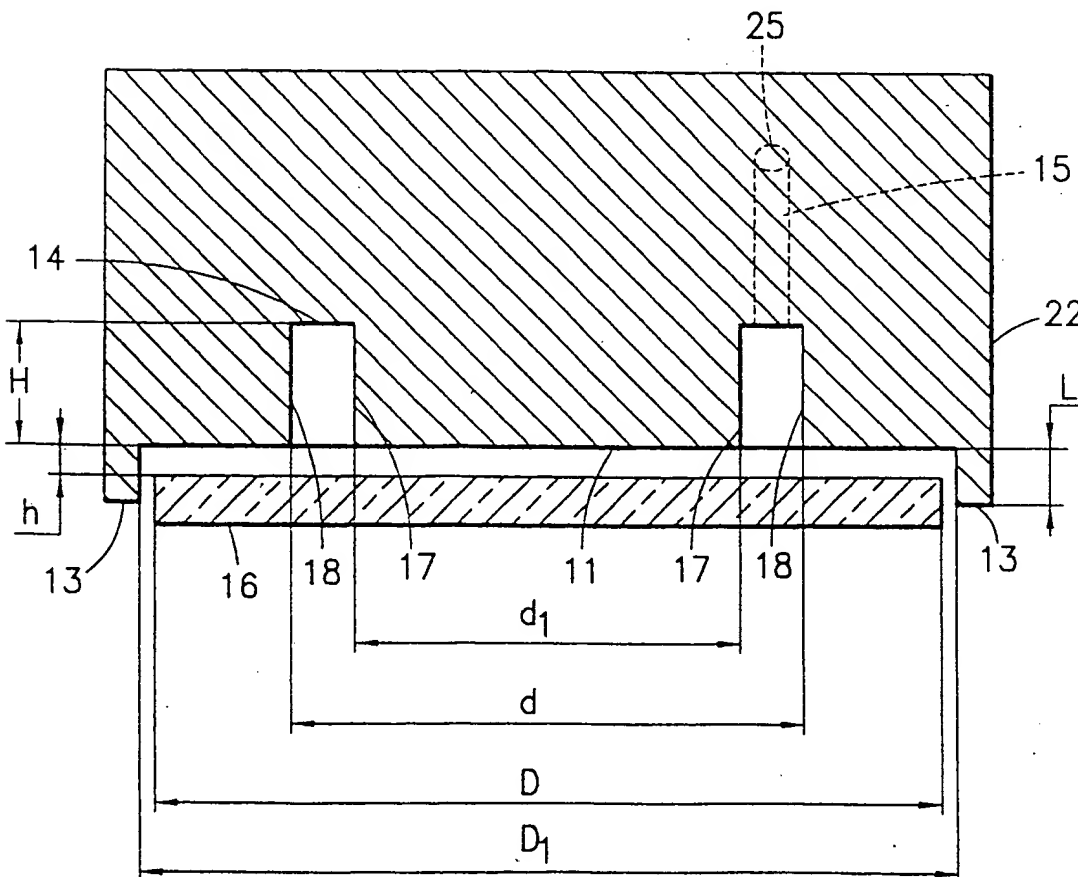


FIG 2R

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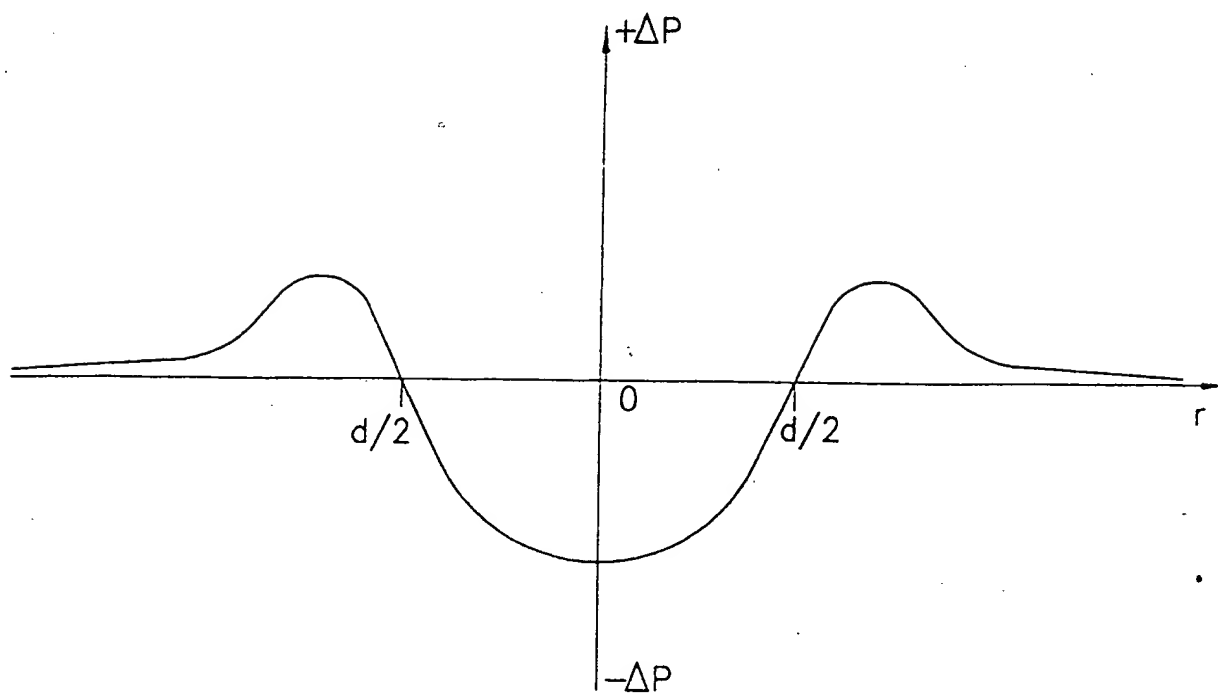


FIG.3

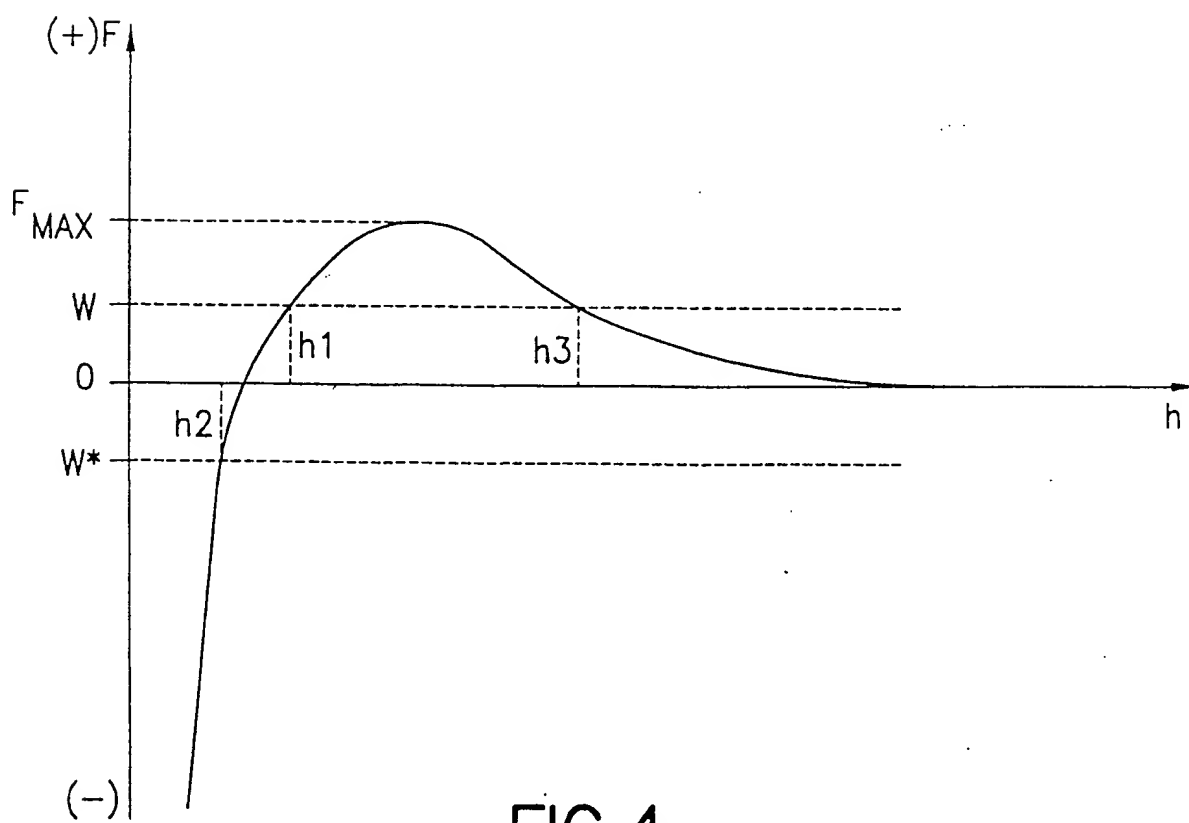


FIG.4

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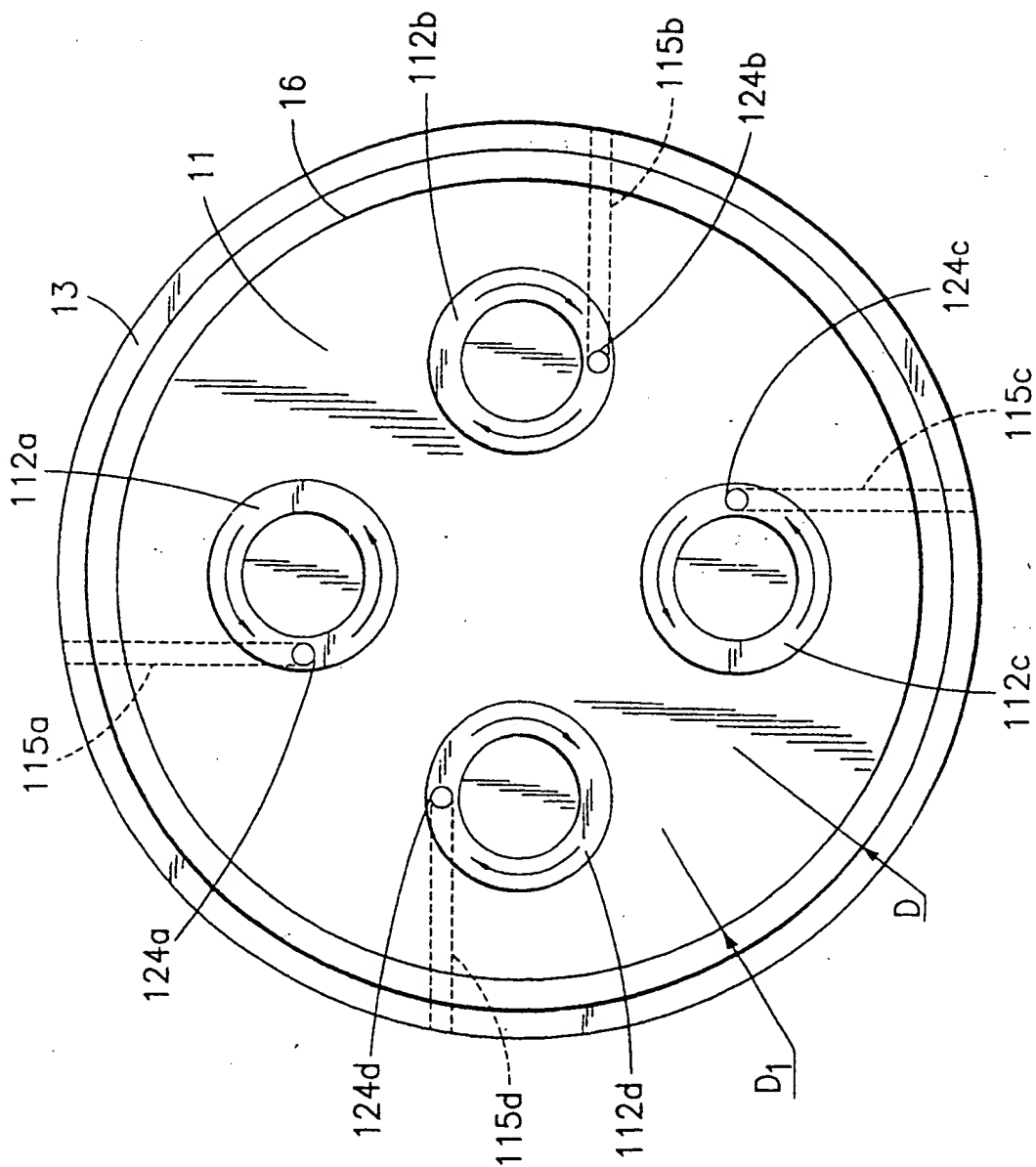


FIG. 5

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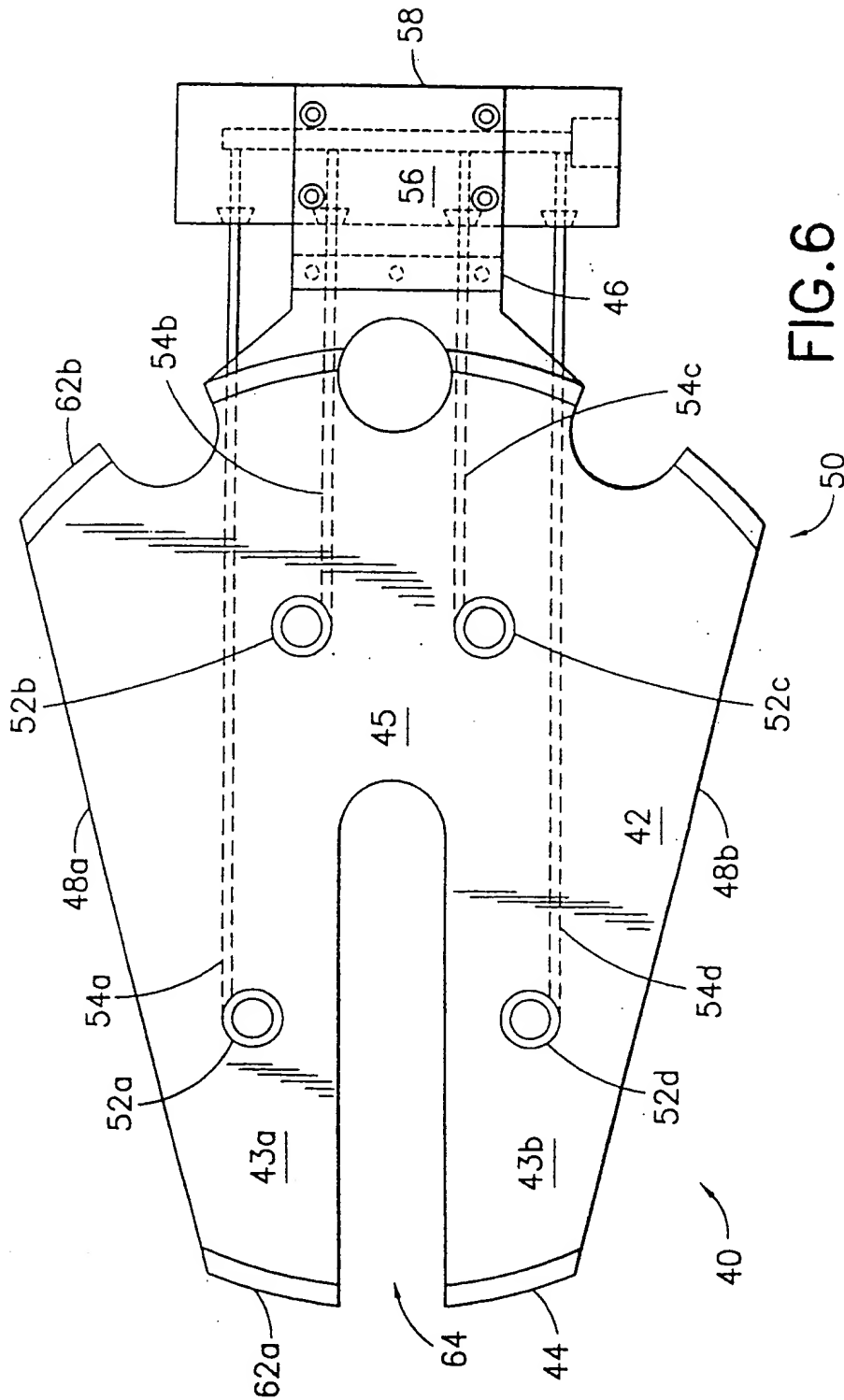


FIG. 6

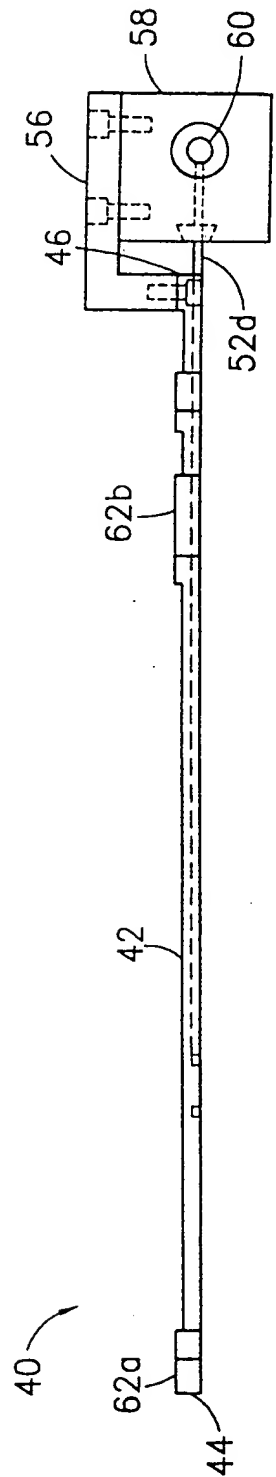


FIG. 7

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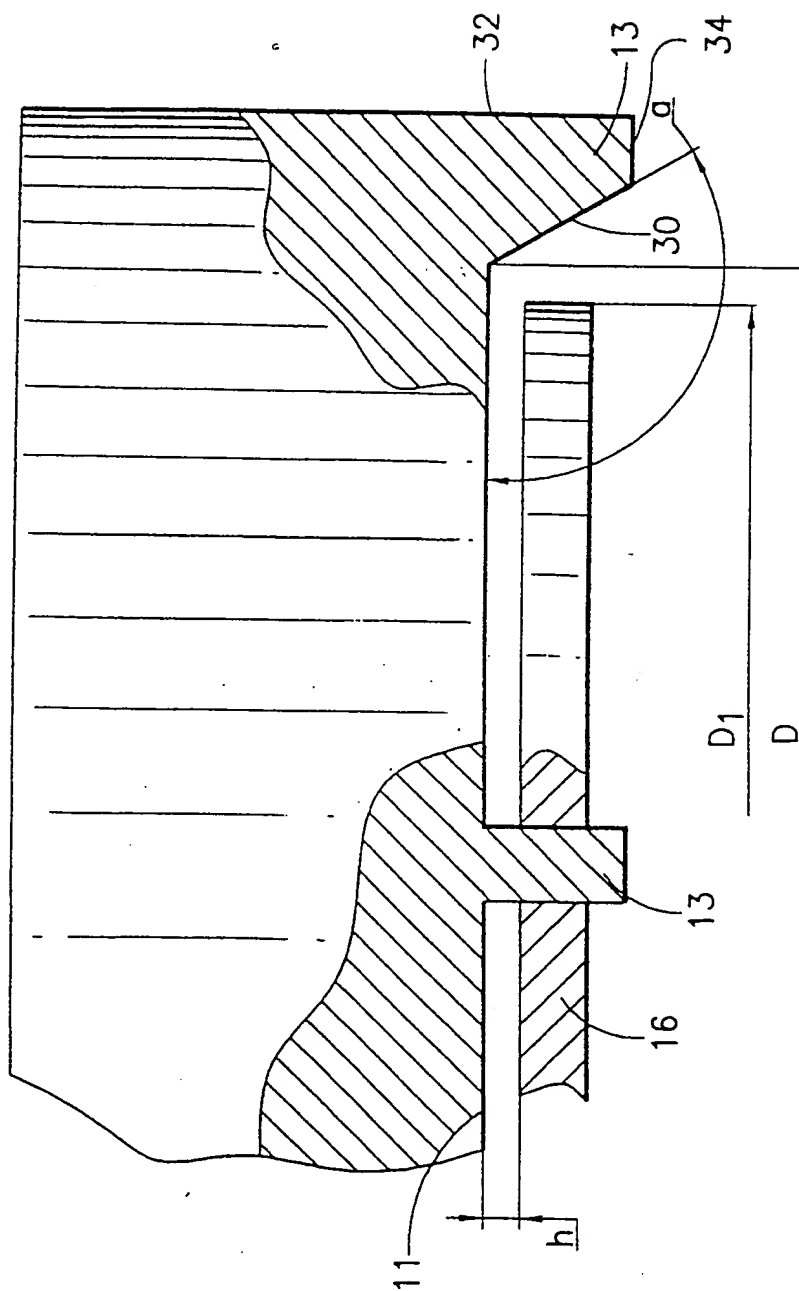


FIG. 8

INTERNATIONAL SEARCH REPORT

Intern al Application No

PCT/US 97/08626

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 H01L21/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 H01L B25J B65G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 080 549 A (GOODWIN ET AL.) 14 January 1992 see column 14, line 10 - column 14, line 48; figures 15-17 ---	1-4,8, 15,18
A	US 5 067 762 A (AKASHI) 26 November 1991 see column 8, line 27 - column 8, line 53; figures 15,16,25 ---	1
A	EP 0 201 240 A (KABUSHIKI KAISHA SEIBU GIKEN) 12 November 1986 see the whole document ---	1
A	PATENT ABSTRACTS OF JAPAN vol. 17, no. 209 (E-1355), 23 April 1993 & JP 04 348052 A (KYUSHU ELECTRON METAL CO LTD), 3 December 1992, see abstract -----	1

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

22 September 1997

Date of mailing of the international search report

26. 09. 97.

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INTERNATIONAL SEARCH REPORT

Information on patent family members

Interr. Application No

PCT/US 97/08626

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